

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US05/01200

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : B21D 51/44

US CL : 413/1, 2, 4, 8, , 56

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 413/1, 2, 4, 8, 12, 56

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 1,866,469 A (L. HIRSCH et al) 05 July 1932 (05.07.1932).	
A	US 5,020,955 A (ZUMSTEG) 04 June 1991 (04.06.1991).	
A	US 5,913,651 A (ERFGEN et al) 22 June 1999 (22.06.1999)	
A	US 5,069,355 A (MATUSZAK) 03 December 1991 (03.12.1991)	
A	US 5,752,614 A (NELSON et al) 19 May 1998 (19.05.1998)	
A	US 5,725,120 A (RAMSEY et al) 10 March 1998 (10.03.1998)	

☐ Further documents are listed in the continuation of Box C.

☐ See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

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"P" document published prior to the international filing date but later than the priority date claimed

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later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X"

document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

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"&"

document member of the same patent family

Date of the actual completion of the international search

07 April 2005 (07.04.2005)

Date of mailing of the international search report

07 JUN 2005

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